



# Production of recombinant human growth hormone

Fabienne Anton<sup>1</sup>, Alexander Tappe<sup>1</sup>, Cornelia Kasper<sup>1</sup>, Alexander Loa<sup>2</sup>, Bernd-Ulrich Wilhelm<sup>3</sup>, Thomas Scheper<sup>1</sup>

Institut für Technische Chemie der Universität Hannover,  
Callinstr. 3, 30167 Hannover

### 1. Introduction

The production of recombinant proteins for clinical use often requires mammalian cell cultures in order to ensure of the correct folding and glycosylation of the desired protein. Due to long and expensive cultivation processes it is necessary to optimise the process as well as the productivity of the host cells. This can be achieved by the choice of bioreactor or by the optimisation of the cultivation parameters like stirring speed, temperature etc.

The aim of the study was to examine growth and productivity of the recombinant CHO SFS hGH cells in different cell culture systems which shall result in higher cell densities and product concentrations. Furthermore the influence of temperature on cell growth and product formation was examined.

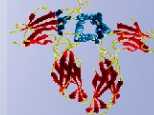


Fig1.: 3D model of hGH

### 2. Material and Methods

**Cell line:**  
CHO<sup>SFS</sup> hGH: Chinese hamster ovary

**Product:**  
Cells were transfected to produce hGH (human growth hormone)

**Medium:**  
ProCHO4-CDM (BioWhittaker, USA), serum free and low protein concentration supplemented with 4 mM L-glutamin and 0.1 M MTX

**Parameters being observed:**

- cell count was carried out with the trypan blue method
- the amount of hGH was measured with a specific sandwich ELISA (Roche, Diagnostic GmbH, Germany).

#### A. Cultivation in different culture systems

In the first part several cultivation systems were tested towards their suitability for batch-cultivation. All cultures were grown at 37 °C and 5 % CO<sub>2</sub>. While cells are agitated by stirrers in spinner flask and Biostat B, the whole medium is revolved in BelloCell 500, RCCS-D and miniPERM. Only the BelloCell 500 retains the CHO cells in a matrix.

#### B. Temperature experiments

Further more the influence of temperature on cell growth and productivity was determined. The experiment was carried out in 250 ml spinner flask. The suspension batch cultures were grown at 37 °C, 34 °C and 31 °C, in an incubator at 5 % CO<sub>2</sub> and 20 rpm.

### 4. Results A.

#### Effect of cultivation system on cell growth

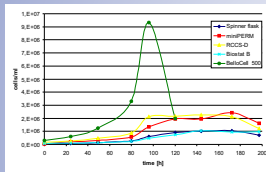


Fig 2.: Number of living cells during the cultivation at 37 °C and at an atmosphere of 5 % CO<sub>2</sub> in different cultivation systems

#### Effect of cultivation system on hGH production

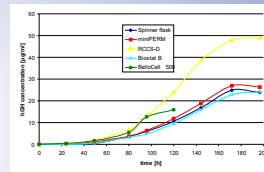


Fig 3.: hGH concentration during the cultivation in different cultivation systems

The results show an increase of living cells in the BelloCell 500. The highest hGH concentration is achieved in the RCCS-D. A maximum concentration of hGH of 49.0 µg/ml is achieved.

### 5. Summary

Both experiments show that cell growth and productivity is influenced by the cultivation system as well as the temperature. Compared to traditional cultivation systems like spinner flask and Biostat B the highest cell number is achieved in the BelloCell 500 but the maximum of hGH amount is achieved in the RCCS-D. The reduction of cultivation temperature in CHO batch cultures from 37°C to 34°C and 31°C has a positive influence of growth and productivity.

### 3. Cultivation systems

#### RCCS-D



#### miniPERM



#### BelloCell-500



#### Biostat B



#### Spinner flask



#### Effect of temperature on cell growth

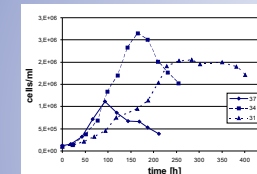


Fig 4.: Number of living cells during the cultivation in spinner flask at 37 °C, 34 °C and 31 °C at an atmosphere of 5 % CO<sub>2</sub> and 20 rpm.

### 4. Results B.

#### Effect of temperature on hGH production

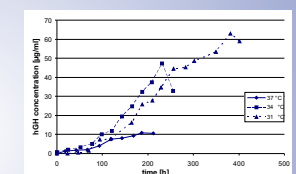


Fig 5.: hGH concentration during the cultivation in spinner flask at 37 °C, 34 °C and 31 °C measured with a sandwich ELISA

The results show a significant increase in cell growth at a temperature of 34 °C. The maximum of hGH concentration is achieved at a cultivation temperature of 31 °C. A maximum concentration of hGH of 62.8 µg/ml is achieved.

**Spinner flask** (Techne Cooperation, England): 50 ml medium, 20 rpm

**miniPERM** (Vivascience, Germany): 35 ml medium, 30 rpm

**RCCS-D** (Synthecon, USA): 45 ml medium, 8 rpm

**Biostat B** (Sartorius BBI Systems, Germany): 1,5 l medium, 100 rpm

**BelloCell 500** (CESCO Bioengineering Co., Taiwan) 300 ml medium, up/down 1mm/s, top/bottom delay 10 s.

### ACKNOWLEDGEMENT

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- The BelloCell 500 was donated by CESCO Bioengineering Co. (Taiwan)